



Tamper Evident PAIL # 61961 / LID # 60337

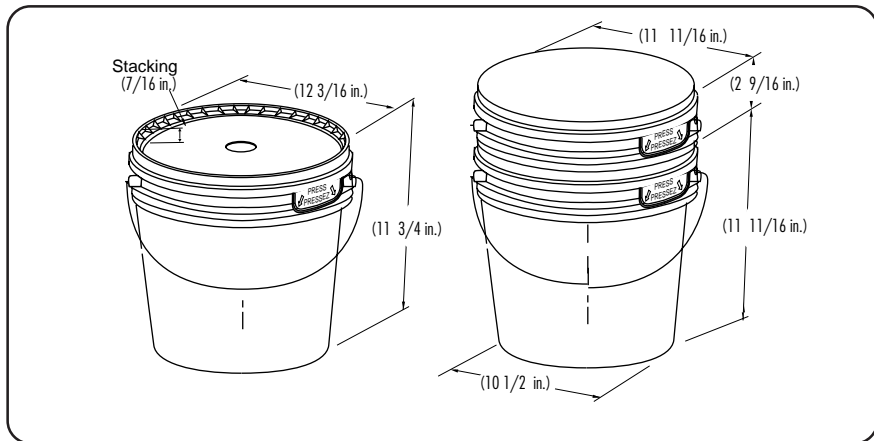
TECHNICAL DATA

Capacity under lid: 16.42 L / 4.3 US gal. Wall thickness: Pail: (0.064 in.) Lid: (0.060 in.)

Material: Pail: PP Lid: HDPE Thermal range: 0°C (32°F) to 90°C (194°F) Standard color : white Other colors upon request

Weight (approx.) without handle or gasket: Pail: (563 g) 19.85 oz Lid: (156 g) 5.5 oz

Handle: plastic / metal



(Materials are recyclable or can be recovered for energy)

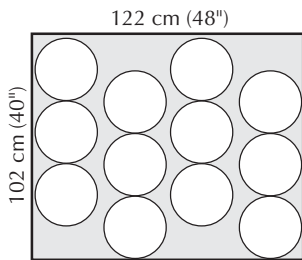
TOP LOADING RESISTANCE

120 kg (264 lb) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

PRINTING UP TO 6 colors DRY OFFSET

PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit

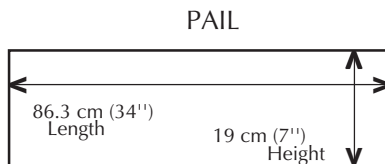


12 pails per layer

Stacked pails recommendation: 3 pails high / pallet

RECOMMENDATIONS

- Do not exceed pallet edges with pails
Staggered pattern is recommended for greater stability
Double faced pallets with close together boards on both sides are recommended for best results
To improve stability, release air from pail when putting the lid
Stretch wrapping machine tension should be adjusted to pail
Use slip-sheet to improve pails stability if necessary



OPENING AND CLOSING

TO OPEN: Break the Tamper-Evident tab, then remove lid.

TO CLOSE: Snap the lid at break tab area first, then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device, use proper burping pads.

Fillers, lid, pail denesters and lidding devices are also available in a variety of combinations. Everything can be seen on brochures and video tape. Live demonstration on site can be done on demand.

PACKAGING OF EMPTY PAILS/LIDS

WAREHOUSING OF EMPTY PAILS: 2 pallets high in warehousing

Approved by: Stéphane Mercier

Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance: IPL is ISO 9001 certified and quality procedures are documented in our quality system.



IPL PRODUCTS, LTD. 640 Lincoln Street Worcester, MA 01605 Tel.:(508)351-6050 Fax.:(508)351-6044 Toll free: 1-800-818-1318

IPL INC. 140 Commerciale St-Damien, QC Canada G0R 2Y0 Tel : (418) 789-2880 Fax : (418)789-3153 Toll free: 1-800-463-0270 Ext. 299

Web Site www.ipl-packaging.com