**SPECIFICATION SHEET**

**CONTAINER # 60384**

**LID # 60390**

## TECHNICAL DATA

**Capacity under lid:**
- 3.76 L / 1.09 US gal.

**Wall thickness:**
- Container: 0.044 in.
- Lid: 0.038 in.

**Material:**
- Cont.: HDPE
- Lid: LDPE

**Thermal range:** -38°C (-36°F) to 82°C (180°F)

**Standard color:** natural

**Other colors upon request**

**Weight (approx.)**
- Container: 127.4 g (4.49 oz.)
- Lid: 40 g (1.4 oz.)

(Materials are recyclable or can be recovered for energy)

## TOP LOADING RESISTANCE

35 kg (77 lb) at 23°C (73°F), 30 days. Product temperature when filling containers and warehouse temperature will affect container performance. IPL recommends to make necessary testing prior to full production.

## PALLETIZATION OF FILLED CONTAINERS

To determine the number of containers you can stack according to the product packed, divide the top loading resistance by the total weight of one filled container. Take that number not rounded up and add the first unit

**Stacked containers recommendation:**
- 5 containers high / pallet

## PRINTING UP TO 6 colors, DRY OFFSET

6" dia (15.2 cm)

## OPENING AND CLOSING

TO OPEN: Lift edge of lid at any region to remove.

TO CLOSE: Snap the lid at any region, then follow all around while releasing air by pressing the center of the lid to burp container. If using a closing device, use proper burping pads.

Fillers, lid, container denesters and lidding devices are also available in a variety of combinations. Everything can be seen on brochures and video tape. Live demonstration on site can be done on demand.

## PACKAGING OF EMPTY CONTAINERS/LIDS

WAREHOUSING OF EMPTY CONTAINERS: 2 pallets high in warehousing

Approved by: [Signature]

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**QUALITY ASSURANCE**

IPL is ISO 9001 certified and quality procedures are documented in our quality system.

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